



# Museum Cabinet Manufacturing



# Customer Service Department Order Entry

Museum Cabinet  
Manufacturing





# Technical Support Elevation Drawings/CAD Design

Museum Cabinet  
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# Engineering Component Design (CAD)

Museum Cabinet  
Manufacturing





# Engineering Design Modeling (CAD)

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# Manufacturing Engineering Machine Programming (CAM)

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# Purchasing Component Parts Procurement

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# Raw Materials

## Steel Coils

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# Raw Materials

## Coil Steel Shearing

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Manufacturing





# Raw Materials

## Sheet Steel Shearing

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Manufacturing

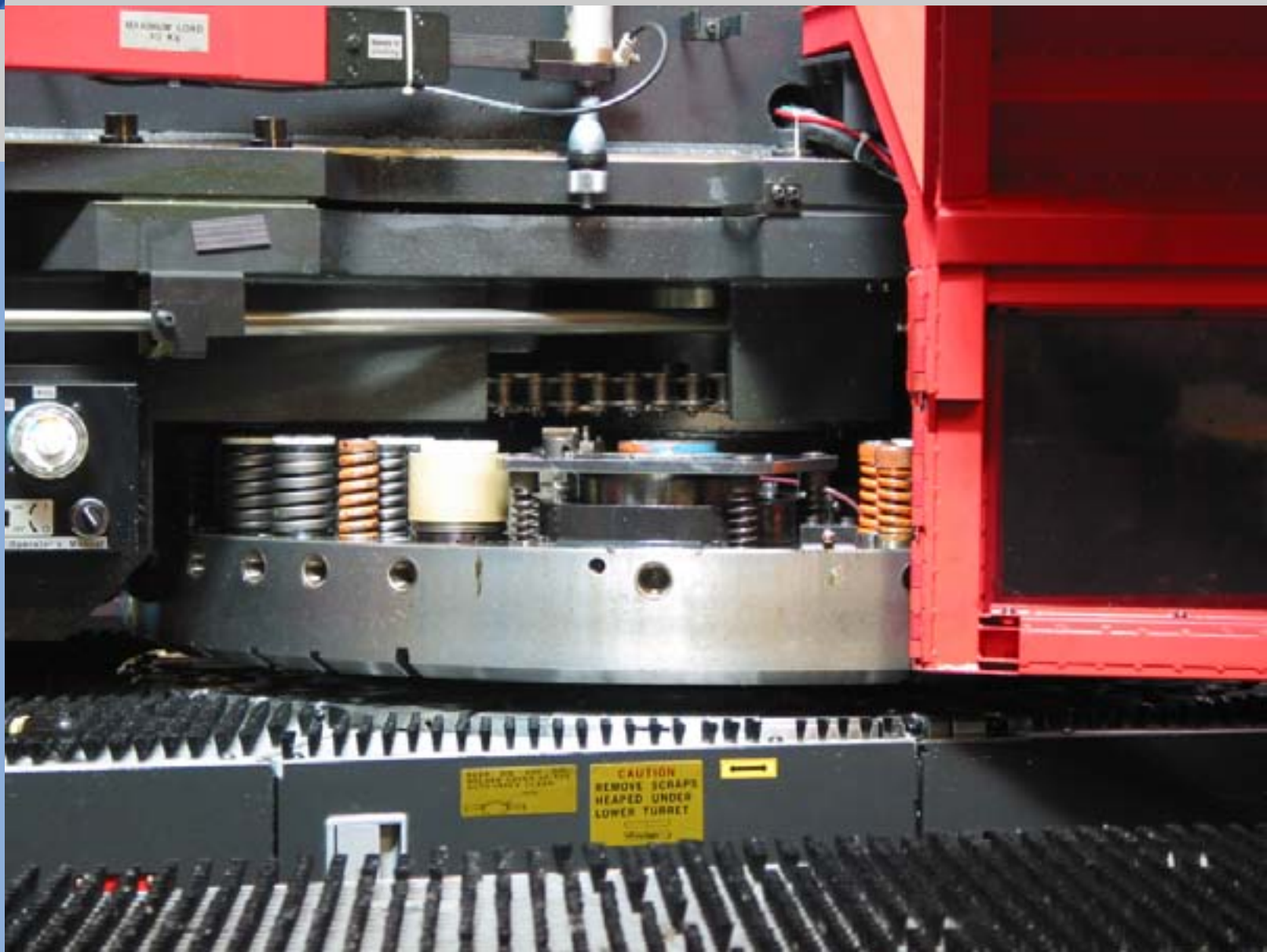






# Fabrication Turret Press

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# Fabrication Brake Forming

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# Fabrication Brake Forming

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# Fabrication Cabinet Component Welding

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# Cabinet Manufacturing Welding Preparation

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# Cabinet Manufacturing

## Cabinet Welding

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# Fabrication Finishing

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# Large Cabinet Manufacturing Phosphate Wash

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# Large Cabinet Manufacturing Powder Coating Batch Operation

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# Large Cabinet Manufacturing Powder Coating Application

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# Door Paint Rack Powder Coating Operation

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# Upper & Lower Nitrate Cabinet Assembly Insulation Assembly

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# Upper & Lower Nitrate Cabinet Assembly Cubby Assembly

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# Upper & Lower Nitrate Cabinet Assembly Barrier Strip & Flexible Insulation Assembly

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# Upper & Lower Nitrate Cabinet Assembly Channel & Frame Assembly

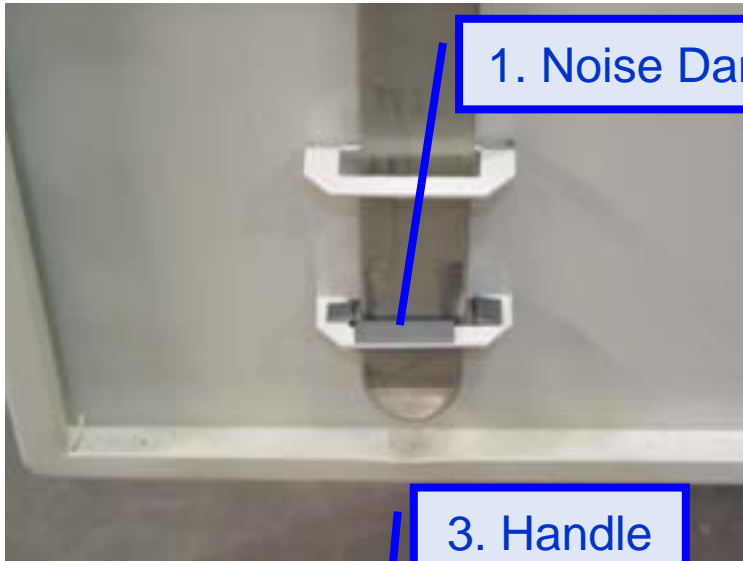
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# Museum Cabinet Manufacture Handle and Latch Detail

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1. Noise Dampener

3. Handle



2. Throw Bolt

4. Filter Housing

5. Door Seal







# Cabinet Manufacturing Hinge Detail

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# Herbarium Cabinet Assembly

## Gasket Assembly

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# Quality Assurance Herbarium Unit Smoke Test

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# Quality Assurance Water Test

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# Quality Assurance Paint Gloss Monitoring

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# Cabinet Assembly

## Cabinet Up-ender

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# Packaging and Shipping

## Banding and Wrapping

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# Packaging Single Cabinet Pallet

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# Packaging and Shipping

## Double Unit Palletization and Warehouse Storage

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# Finished Cabinet Herbarium Cabinets

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# Finished Cabinet Herbarium Cabinet

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# Finished Cabinet Herbarium Carts

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# Finished Cabinet Film Canister Storage

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